

# DROP SAFE® FILTERS DS-M5 AND DS-M6-600

# **APPLICATIONS**

Filtrair Drop Safe (DS) rigid filters serve as efficient pre or final filters in air intake systems of Gas Turbines, in any environmental condition (including offshore, marine) and in any climate (including tropical). They efficiently remove airborne particulate matter but also snow, mist and fog, acting as a filter and a coalescer in one. DS rigid filters are specially designed for the elimination and drainage of free water and air borne salt crystals. Where subsequent final filters are placed, they protect them not only from coarse dust but also from running in wet conditions, thus significantly prolonging their life and increasing their operational safety.

### **FILTER MEDIA**

Filtrair manufacturers its own thermally bonded synthetic media for DS rigid pocket filters. The depth loading media is of progressive structure for high dust holding capacity and contains an added hydrophobic treatment and tackifier throughout the medium depth to repel water and retain their operational safety.

### WATER DROPLET SEPARATION TESTING

Filtrair tested its DS filters not only for particle separation (e.g. as per ISO16890 & ASHRAE 52.2) but also for water droplet separation. The latter is relevant when operating DS filters with air containing free water in droplet form (fog, mist, froth, salt water spray) to avoid that dissolved solids penetrating the filter in liquid form.

### **FEATURES AND BENEFITS**

- Unique combined coalescer and particle filter in one
- For extreme environments: high moisture and water mist content, high velocity, offshore, marine, ...
- Patented sealed boot pocket design coalesces water inside the pockets and drains it out upstream of filter
- Self-supporting, leak-free welded pockets stay rigid when wet and in turbulent air eliminating shedding
- Aerodynamic wedge-shape, tubular pocket spacers minimum flow resistance and maximum dust holding
- Pockets water tight integrated in injection molded, impactproof PU header - burst strength of > 6000 Pa
- Unique, proprietary, progressive Filtrair filter media with special hydrophobic treatment
- Filter range tested as per ISO 16890, ISO 29461 1&2 and for water endurance test, see page 2
- Available in filter classes G4, M5, and M6 per EN 779:2012

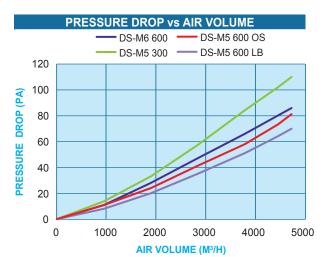
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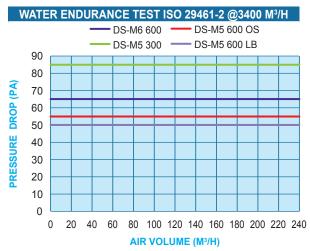
TECHNICAL DATA EN 779: 2012							
Filter type	Unit	DS-M5-600 LB	DS-M5-600 OS	DS-M5-300	DS-M6-600		
Rated air flow (1/1 size)	m³/h	3400	3400	3400	3400		
Initial pressure drop at rated air flow (3400 m <sup>3</sup> /h)	Pa	50	55	85	65		
Initial pressure drop at rated air flow (4250 m <sup>3</sup> /h)	Pa	75	80	110	85		
Recommended final pressure drop	Pa	450	450	450	450		
Filter class per EN779:2012	-	M5	M5	M5	M6		
Dust holding capacity (Ashrae dust) 450 Pa	g/unit	970	1050	420	1200		

ISO 16890 TECHNICAL DATA							
Class To ISO 16890		*ePM10 55%	ePM10 55%	ePM10 50%	ePM10 60%		
Filter class according to ISO 29461-1		ISO T5	ISO T5	ISO T5	ISO T5		
Water repellency according to ISO 29461-2	%	> 99	> 99	> 99	> 99		
Particulate matter efficiency							
ePM <sub>1</sub>	%	6	6	7	8		
ePM <sub>2,5</sub>	%	14	14	17	17		
ePM <sub>10</sub>	%	55	55	53	61		
Cut off Particle size	μm	10	10	10	8		
Dust holding capacity (ISO 12103 A2 Fine)	g/unit	3400	3600	1680	2550		

<sup>\*</sup> classification @ 4250 m3/h

	DDODUGT O	FOMETRIES				
	PRODUCT G	EOMETRIES				
Filter dimensions	mm	595*595	595*595	595*595	595*595	
Filter length	mm	620	620	330	620	
Filter medium area	$m^2$	3,8	5,1	1,9	5,1	
Nr. of pockets	-	6	8	6	8	
Filter weight	kg	2,4	2,6	1,9	3	
Package - nr of filters per box	unit	2	2	2	2	
Suitable for standard mounting frame	mm	610*610	610*610	610*610	610*610	
Maximum continious working temperature	°C	≤ 70	≤ 70	≤ 70	≤ 70	
Admissible relative humidity	%	100	100	100	100	
Maximum final operating pressure drop	Pa	600	600	600	600	
Burst pressure drop	Pa	> 6000	> 6000	> 6000	> 6000	
Options available on request		Gasket 6 mm on downstream, on upstream side or on both side				





## **TEST CONDITIONS AND REMARKS**

- Relative humidity of test air
- Upstream water fog concentration
- Conditioned with upstream fog for
- ≥ 95%
- $6.0\ g/m3$  at  $3.400\ m3/h$
- 240 minutes
- The filter must have a pressure drop less than
- 1000 Pa / 4" W.G.
- Water droplet range size
- $5~\mu m$  to  $30~\mu m$
- There cannot be any measurable water downstream of the filter

All data are average indicative values with usual manufacturing and testing tolerances. We reserve the right to modify performance data without prior notice. Specific performance data will require our written confirmation. Filtrair® is the registered trade mark of Filtrair bv.



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